

# **PRODUCT INTRODUCTION** & OVERVIEW



### February 2011

800.59.ROUSH

# Topics



- Corporate Overview
- What Is Propane Autogas?
- Fleet Research
- Current & Future Product
- System Overview & Performance
- Return on Investment Analysis
- The ROUSH CleanTech Difference
- Customer Case Studies
- Q & A

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### **Corporate Overview**



• Privately Held • Founded in 1976 Over 2,500 employees worldwide • Primary Activities: Engineering, Testing, Prototyping and Manufacturing

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### **Corporate Overview**





### **Corporate Wheel of Capability**

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### **Corporate Overview**



Core Engineering Engineering Prototyping	Capabilities Concept and Design Electrical Engineering Body Engineering Chassis Engineering Powertrain NVH Engineering Systems Integration Program Management Tech Doc Machining Fabrication Assembly	Automotive	Products	L L	ntertainment	Sciences	Fuels/Energy	Products
	Modeling SLA/SLS Composites	Smc	nce	Military	tain	Scie		
Testing	Dyno Testing Emissions Sound/Vibration Brakes Electronics ORVT	Auto	rformance	Z	Enter	Life	Alternative	Consumer
Production	Injection/Blow Tools Molding Painting Assembly Machining Fabrication	Ď	Per				Alter	Ŭ
Sales and Marketing	Direct Indirect		MIR	Same	S-man a			Å

### **Market Strategy**

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# WHAT IS PROPANE AUTOGAS? Clean. Domestic. Abundant. Safe.

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### Clean

- 24% reduction in Greenhouse Gas (GHG) emissions
- 20% reduction in Nitrogen Oxide (NOx) emissions
- 60% reduction in Carbon Monoxide (CO) emissions

### Domestic

- 90% of propane used in U.S. comes from U.S.
- 7% of propane used in U.S. comes from Canada

### Abundant

- Most refueling infrastructure of any alternative fuel
- Major natural gas shale found in northeast U.S.
- Powers over 15 million vehicles worldwide

### Safe

- Low pressure (~ 200 psig)
- Narrow flammability range
- Fuel tanks are 20x's more puncture resistant than gasoline

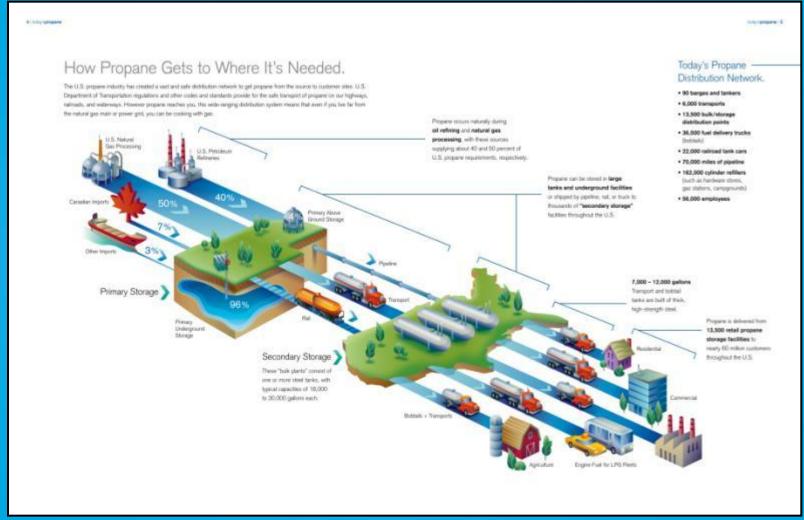


CLEANTECH

Propane Autogas and CNG Tank Pressure Comparison

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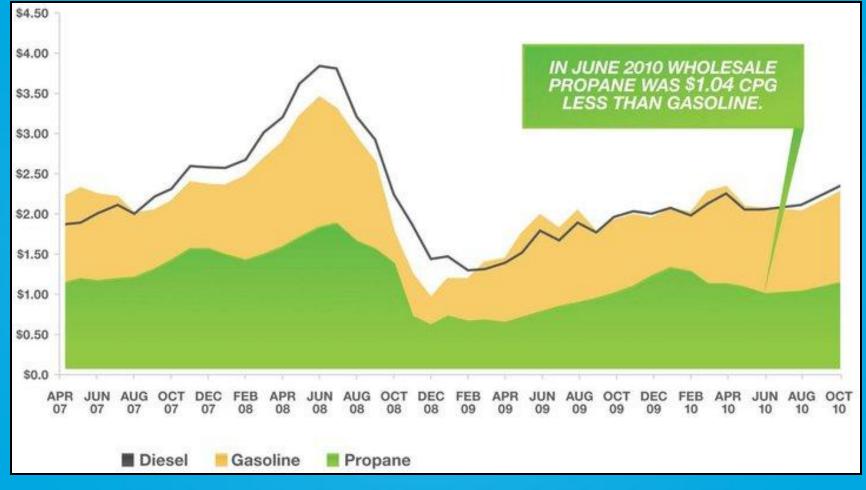




The Propane Supply Chain

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The Price of Diesel, Gasoline, and Propane Autogas

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### **On-Site Refueling:**



Ford Michigan Assembly Plant (MI)



Positive Connections (MN)



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Shell (AZ)
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Portland Schools(OR)



**ROUSH CleanTech (MI)** 



Prosper Schools (TX)

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# **FLEET RESEARCH:**

What Do Fleet Managers Want In An Alternative Fuel Vehicle Solution?

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## **Fleet Research**



- Reduced Operating Costs
  - Propane autogas costs ~ 40% less than gasoline
  - Significant tax credits available

- Reliability
  - Five years in development
  - Significant engineering & testing



2012 Ford F-550

- Performance
  - Horsepower, torque, towing capacity unchanged

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## **Fleet Research**

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- Warranty & Serviceability
  - 3 year / 36,000 mile warranty
  - Ford alt. fuel prep package
  - Uses standard Ford diagnostic equipment
- Positive Environmental Impact
  - 24% reduction in Greenhouse Gas (GHG) emissions
  - 20% reduction in Nitrogen Oxide (NOx) emissions
  - 60% reduction in Carbon Monoxide (CO) emissions
  - EPA and CARB certification



Ford Diagnostic Equipment

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## **Fleet Research**

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- Fuel Availability
  - Over 3,000 public fueling stations
  - Infrastructure available for little- to no-cost

- Operating Range
  - Under-body tanks: 250 300 miles
  - In-bed Tanks: 450 500 miles
  - Factory fuel gauges work with system



**Skid-Mounted Refueling Station** 



ROUSH CleanTech E-450 Under-Body Tan

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# PRODUCT OVERVIEW: Pickups | Vans & Wagons | Cutaway Vans

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### **Product Overview - Pickups**



### Ford F-150

- Model Years: 2007.5 2008
- Engine Size:

5.4L V8 (3V)

**Applications:** 

All bed lengths All axle configurations

Tank Sizes:

In-Bed – 46 gallons Under-Bed – 20 gallons

Order Availability: Conversion Kits

**Certification:** 

EPA CARB



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### **Product Overview - Pickups**

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### Ford F-250 / F-350

Model Years: 2009 – 2010
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Engine Size: 5.4

5.4L V8 (3V)

Applications:

All bed lengths All cab except chassis cab All axle configurations

Tank Sizes:In-Bed– 55 gallonsUnder-Bed– 23 gallons

Order Availability: Conversion Kits

**Certification:** 

EPA CARB



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# Product Overview – Vans & Wagons



### Ford E-150 / E-250 / E-350

- Model Years: 2009 2011
- Engine Size: 5.4L V8 (2V)
- Applications: All cargo configurations All passenger configurations
  - Single rear wheel cutaway
- Tank Sizes:Under-Floor 25 gallons
- Order Availability: Ford Ship Through
- Certification:
- Conversion Kits EPA
  - CARB (pending)



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# Product Overview – Vans & Wagons



### Ford E-350 DRW Cutaway

- Model Years: 2010 2011\*
- Engine Size: 5.4L V8 (2V)
- Applications:Dual rear wheel cutaway5-speed auto transmission
- Tank Sizes:

- Under-Floor 41 gallons
- Order Availability: Ford Ship Through Conversion Kits
- Timing:

Late Q1, 2010



\* = 2007 – 2008 Retrofit also available

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# Product Overview – Vans & Wagons



### Ford E-450 DRW Cutaway

- Model Years: 2009 2011
- Engine Size: 5.4L V8 (2V)
- Applications:Dual rear wheel cutaway5-speed auto transmission

Tank Sizes:

Under-Floor – 41 gallons

Order Availability: Ford Ship Through

Timing:

Conversion Kits

Available Now



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# **Product Overview - Future**

- Ford F-450 / F-550
   6.8L V10 (3V)
- Ford F-250 / F-350
   6.2L V8 (3V)
- Ford F-650 6.8L V10 (3V)
- Ford F-59 / F-53 Strip Chassis

   6.8L V10 (3V)
- Ford Transit Connect TBD Powertrain
- Ford F-150

**TBD** Powertrain



US

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Ford F-450 / F-550



Ford F-59 / F-53



Ford Transit Connect

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# SYSTEM OVERVIEW & PERFORMANCE:

The Zero Compromise Alternative Fuel Solution

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# **System Overview**

### Fuel Rail Assembly

- Fuel Rails
- Fuel Injectors
- Injection Press. / Temp.
   Sensor

### Fuel Line Assembly

- Fuel Lines
- Flow Control Solenoid



2011 Ford E-450 DRW Cutaway Fuel System

- Fuel Tank Assembly
  - Fuel Tank
  - Fuel Pump
  - Fuel Level Sensor

- Powertrain Control System
  - PCM Calibration
  - Wiring Harness

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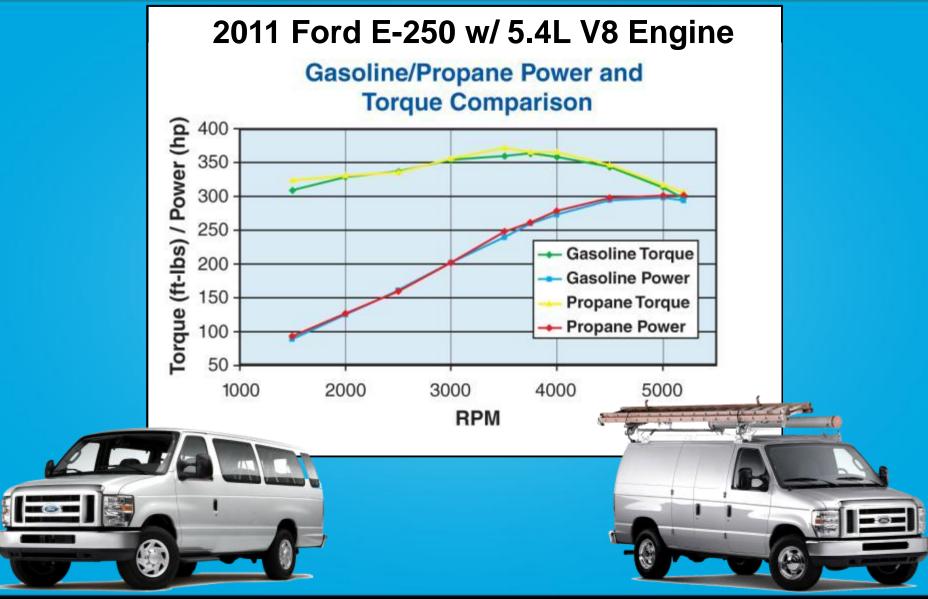
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### Performance





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# **RETURN ON INVESTMENT:**

A Positive Return, Even Without Government Incentives

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### **Savings Calculator**

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\$ 0.030	\$ 0.015	
\$ 6,000.00	\$ 3,000.00	
\$500.00	\$0.00	
\$6,500.00	\$3,000.00	\$ 3,500.
gs or <mark>Loss</mark> :	\$2	3,439.50
	\$ 48,461.54 \$ 0.030 \$ 6,000.00 \$500.00 \$6,500.00	\$ 48,461.54 \$ 28,522.04 \$ 0.030 \$ 0.015 \$ 6,000.00 \$ 3,000.00 \$ 3,000.00

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### **Savings Calculator**

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2011 Ford E-450 Cutaway	Gasoline (6.8L V10)	Propane (6.8L V10)	Savings or (Cost) to Convert	
Capital Costs			to convert	
Base Ford Vehicle Purchase Price	\$ 30,175.00	\$ 30,175.00	1	
ROUSH Propane System Conversion Price		\$ 13,900.00		
Eederal Alternative Motor Vehicle Tax Credit (propane only)				
Total Capital Savings or Investment to Convert:	\$30,175.00	\$44,075.00	\$ (13,900.00	
Operating Costs (fuel)				
Total Vehicle Life (miles)	200,000	200,000	]	
Average Miles per Gallon*	9.0	8.0		
Gallons of Fuel Used Over Life of Vehicle	22,222	24,969		
Fuel Price (per gallon)**	\$ 3.15	\$ 2.15		
+ Federal excise tax credit / gallon (propane only)	\$ -	\$ (0.50)		
+ Adjusted Fuel Price (per gallon)	\$ 3.15	\$ 1.65		
Total Fuel Savings or Cost Over Life of Vehicle:	\$ 70,000.00	\$ 41,198.50	\$ 28,801.50	
Operating Costs (misc.)				
Maintenance Rate per mile (tune-ups, oil, engine life, etc.)***	\$ 0.030	\$ 0.015		
Maintenance Costs	\$ 6,000.00	\$ 3,000.00		
Fuel Loss from Pilferage & Theft (\$100 per year)	\$500.00	\$0.00		
Total Misc. Savings or Costs Over Life of Vehicle:	\$6,500.00	\$3,000.00	\$ 3,500.00	
Gross Vehicle Lifetime Savin	gs or <mark>Loss</mark> :	\$32,301.50		
Net Vehicle Lifetime Savin		\$1	8,401.50	

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### **Emissions Calculator**

2011 Ford E-450 Cutaway	Gasoline	Propane	Difference (Gasoline - Propane)	
Emissions Reductions				
Total Vehicle Life (miles) Average Miles per Gallon Gallons of Fuel Used Over Life of Vehicle	200,000 9.0 <b>22,222</b>	200,000 8.0 <b>24,969</b>	(2,747)	
Carbon Mass per Gallon Fuel (lb / gal.) Mass of CO2 per Gallon Fuel (lb / gal.) Total Lbs of CO2 Produced During Vehicle Life:	5.10 18.70 415,458	3.47 12.72 <b>317,558</b>	97,900	

Fewer Lbs of CO2 Produced Using Propane Autogas:

97,900

#### Assumptions:

Fuel Properties Used	Gasoline	Propane
	C8H18	C3H8
Fuel Density (lb / gal)	6.07	4.23
Energy Density (BTU / gal)	114,100	84,300
Main Consistuents (% by weight)	84C 16H	82C 18H



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## **Federal Incentives**



- Alternative Fuel Excise Tax Credit \$.50 / gallon
  - Must be liable for reporting and paying the federal excise tax on the sale or use of the fuel in a motor vehicle
  - Tax exempt entities such as state and local governments that dispense qualified fuel from an on-site fueling station for use in vehicles qualify for the incentive
  - The incentive must first be taken as a credit against the entity's alternative fuel tax liability; any
    excess over this fuel tax liability may be claimed as a direct payment from the IRS.

### Alternative Fuel Infrastructure Tax Credit

### 30% of cost, up to \$30,000

- Fueling station owners who install qualified equipment at multiple sites are allowed to use the credit towards each location.
- Unused credits that qualify as general business tax credits, as defined by the Internal Revenue Service (IRS), may be carried backward one year and carried forward 20 years.

Source: http://www.afdc.energy.gov/afdc/laws/laws/US/tech/3254

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### **State Incentives**





### **Alt Fuels & Advanced Vehicles Data Center**

A website maintained by the U.S. Department of Energy that lists incentives for propane autogas and other alternative fuels state-by-state.

http://www.afdc.energy.gov/afdc/fuels/propane\_laws.html

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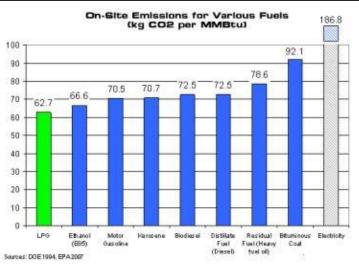
# THE ROUSH CLEANTECH DIFFERENCE:

Why Propane Autogas?

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### The ROUSH CleanTech Difference

- ROUSH CLEANTECH
- Over 35 Years of Engineering Experience
  - CNG
  - Electric / Electric Hybrid
  - Hydrogen
- Rigorous Customer Research and Development
- Seamless Customer Experience
  - Serviceability
  - Warranty coverage
- Clean & Green
  - Lower emissions
  - Lower operating costs
  - Proven technology



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### **Field Service Network**

National Footprint to Support Customers

### Training Program Includes

- System overview
- Service diagnostics
- Repair procedures
- Warranty claim process
- Service manual review
- Contact information
- Web-Based Training – Available Q2 2011



Black = Sales/Service Centers, Red = Trained, Blue = Training Scheduled

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## **Demonstration Vehicles**



### ROUSH CleanTech Demo Units

- Located around the U.S.
- Vehicles available:
  - E-series Cargo Vans
  - E-series Passenger Vans
  - E-series Cutaway Vans
  - F-series Pickup Trucks
- Contact us for details



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# Case Study – Wright & Filippis

Industry: Home Medical Equipment Location: Rochester Hills, MI Vehicles: 2011 Ford E-350 Cargo Vans 2011 Ford E-450 Cutaway Van

### **By The Numbers:**

- **48,000** fewer gallons of gasoline / year
- 931,200 fewer lbs of  $CO_2$  / year
- \$36,000 reduction in fuel costs / year



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"Propane autogas is sustainable technology that works. I would encourage any owner that operates a fleet to take a look at the propane autogas solutions that are out there today. I think they will find that this is a very cost-effective solution available that makes sense for their fleets as well."

- Tom Hopkins, Distribution & Fleet Manager

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# Case Study – King County, WA ROUSH

Industry: Government Location: Seattle, WA Vehicles: 2010 Ford F-250 Pickup Trucks 2010 Ford F-350 Pickup Truck 2010 Ford E-250 Cargo Van

### By The Numbers:

- **11,200** fewer gallons of gasoline year
- **77,280** fewer lbs of  $CO_2$  / year
- \$15,338 reduction in fuel costs / year

"For the driver, it's pretty much seamless other than you fill up at a propane tank instead of a gas dispenser. Range is approximately the same and fuel economy is approximately the same. A big advantage is that with the federal rebate being offered on propane autogas fuel, the cost of fuel is currently considerably less than the price of gasoline. So right now that's a big advantage."

- Robert Toppen, Equipment Supervisor



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# **CONTACT US:**

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